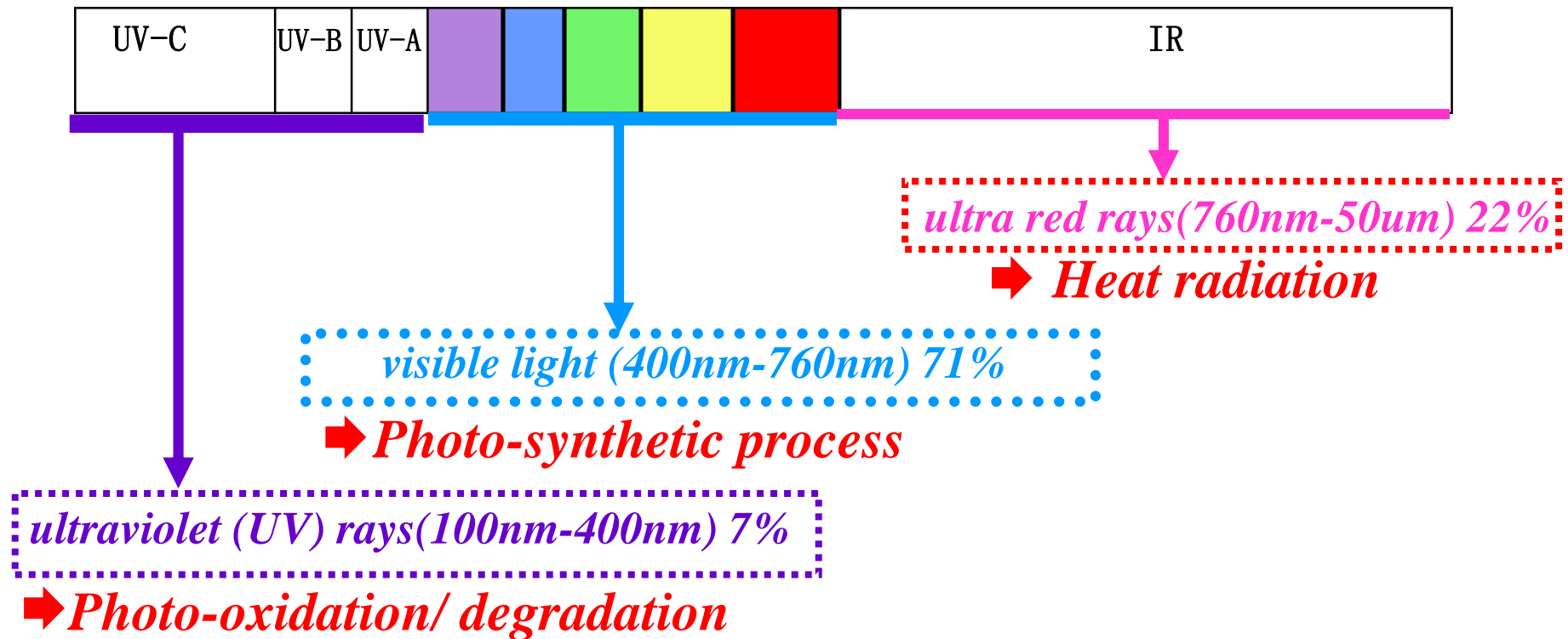
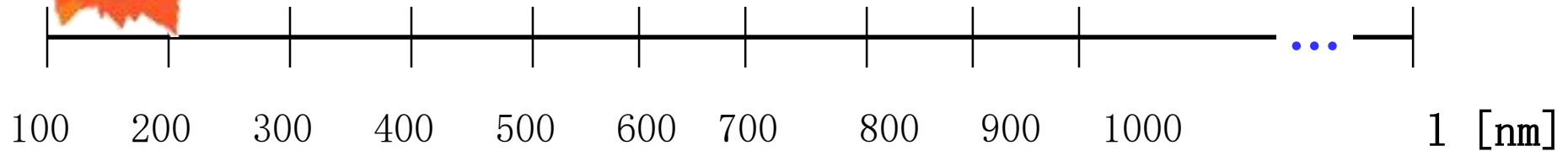
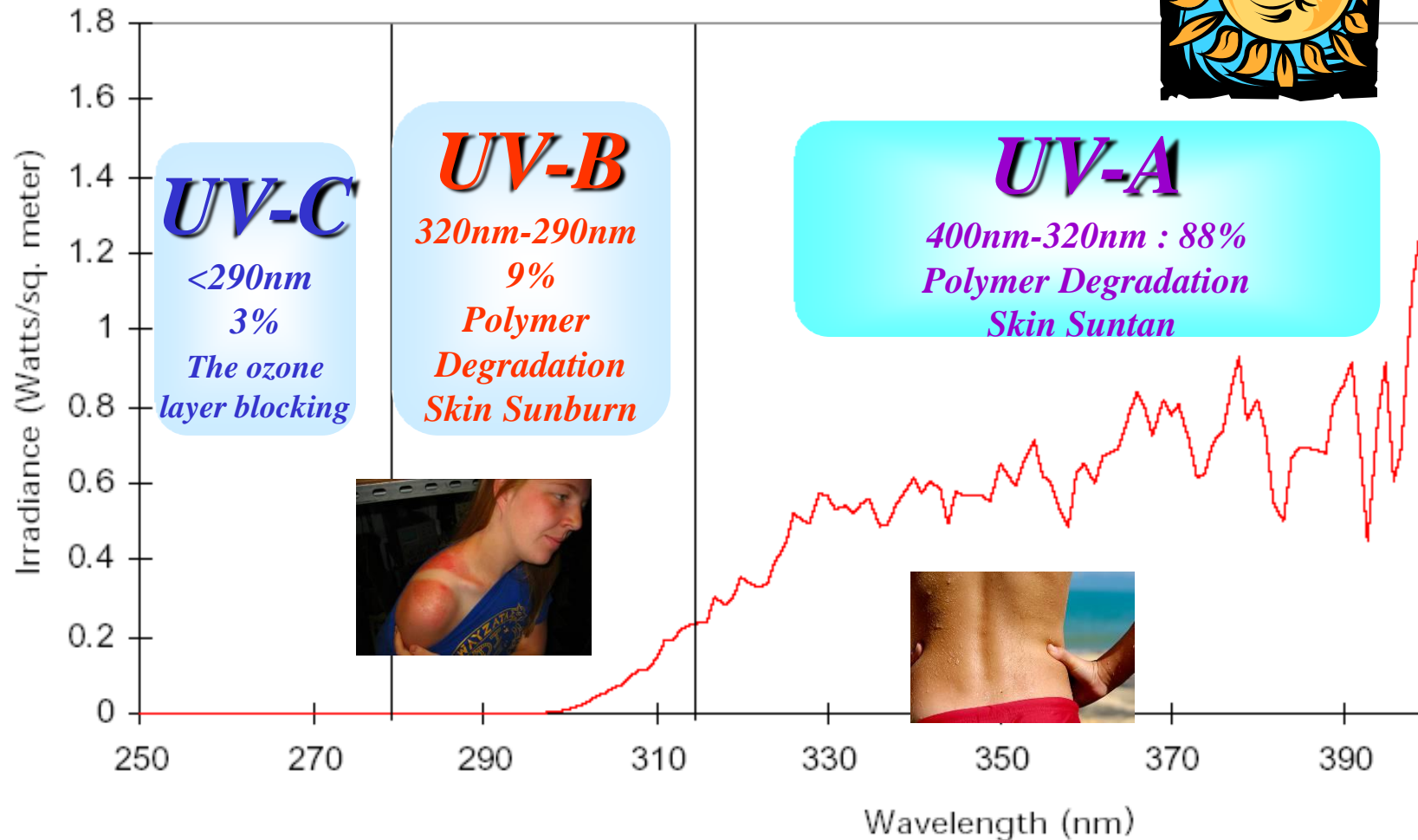
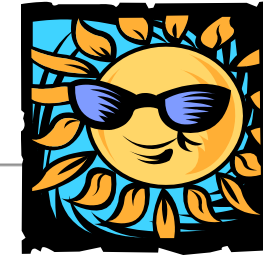




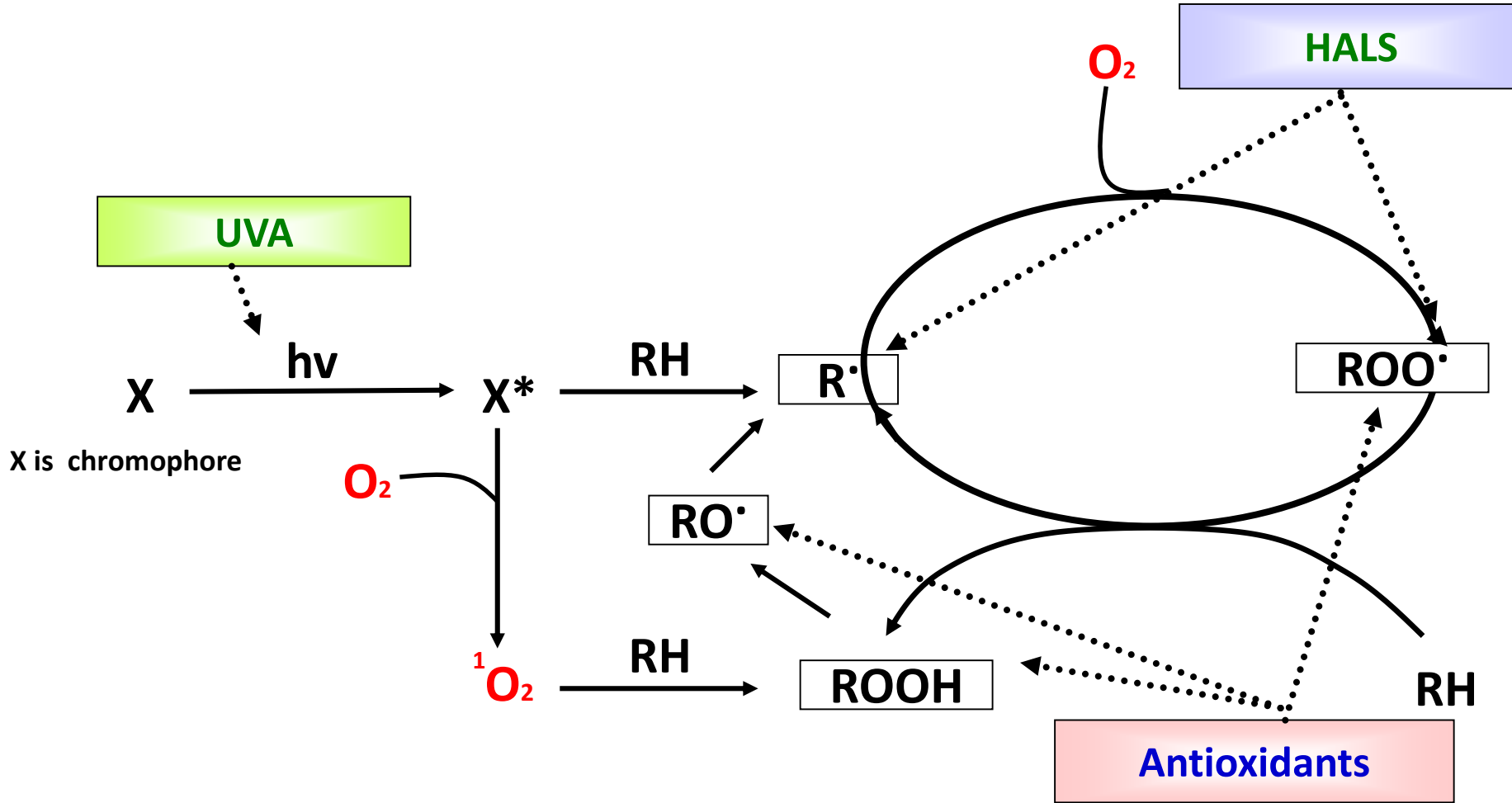
# Solar Light



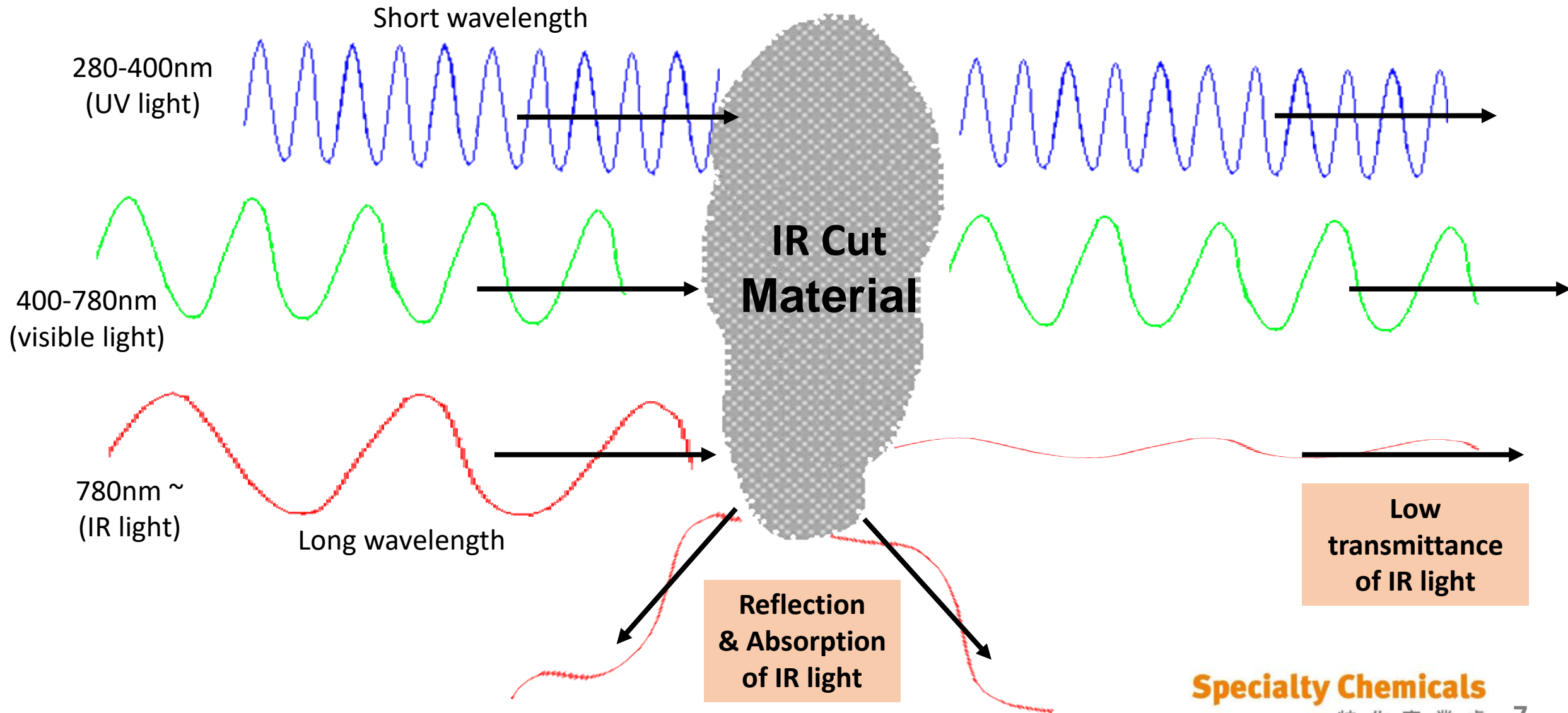
# Ultraviolet Light Spectrum



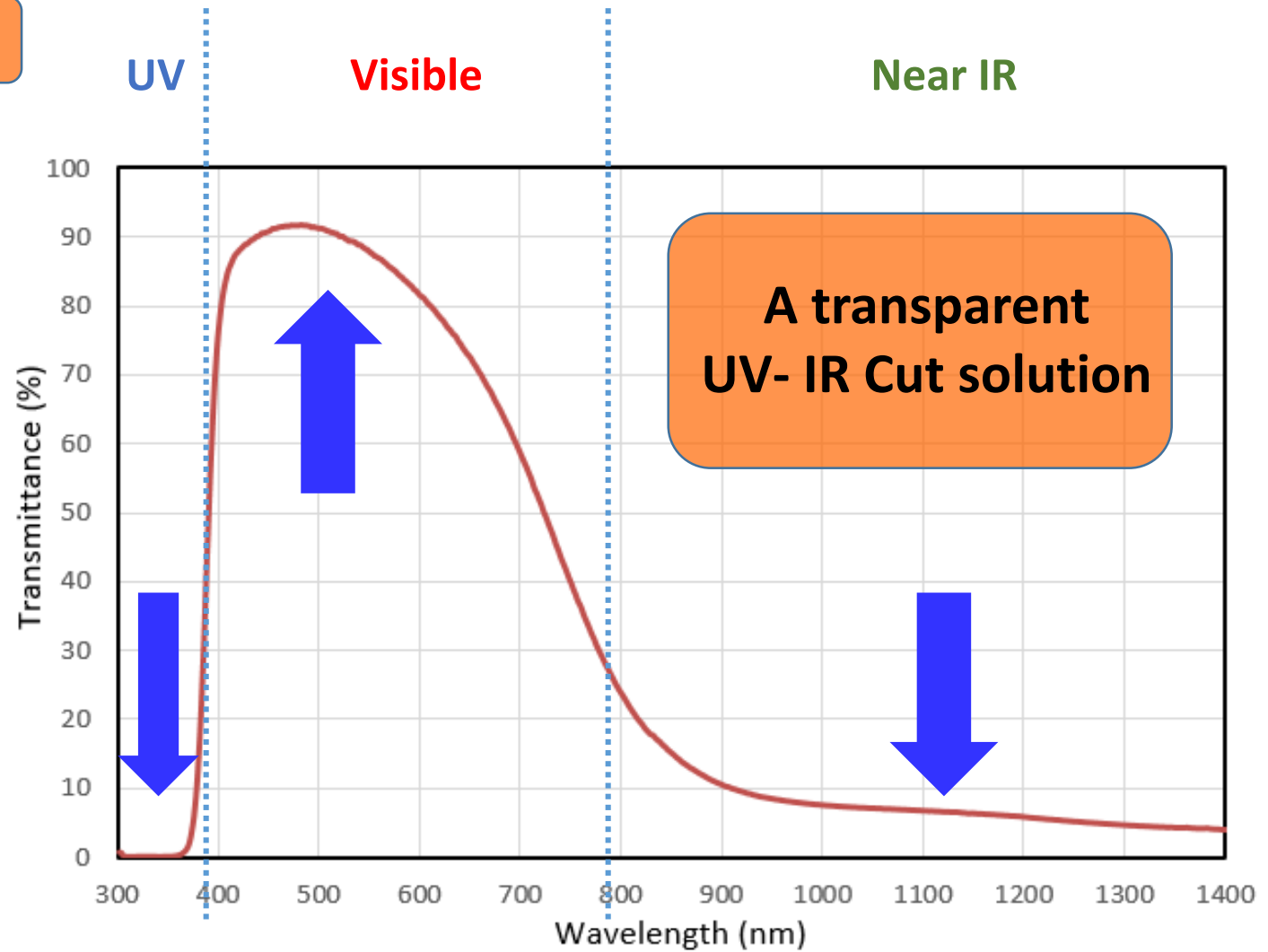
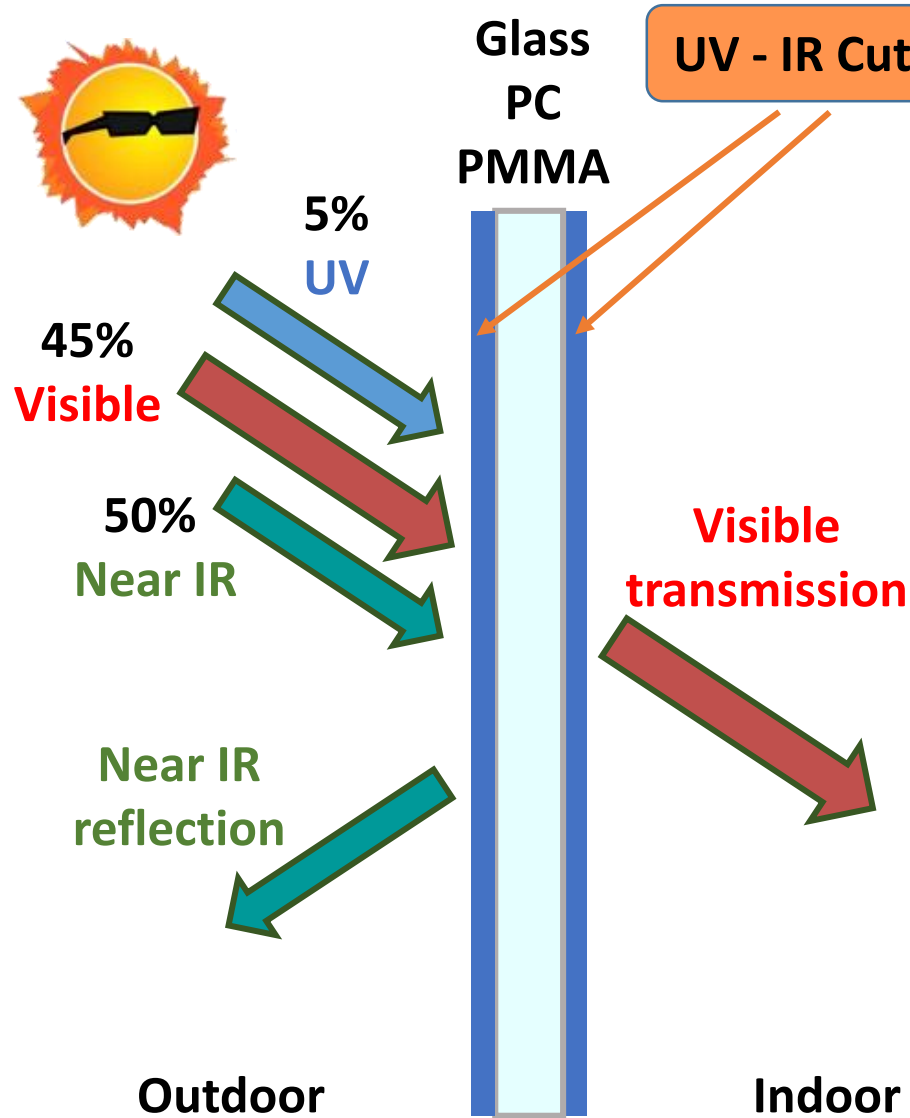
# How To Prevent Polymer Degradation



# How To Prevent IR Light



# The Function of Novel UV-IR Cut



**Specialty Chemicals**

特化事業處 8

# Applications of UV-IR Cut

Window



Skylight Panel



Casting



Extrusion

Coating

Specialty Chemicals

特化事業處 9

# Novel Solvent based UV-IR Cut -ST20014B

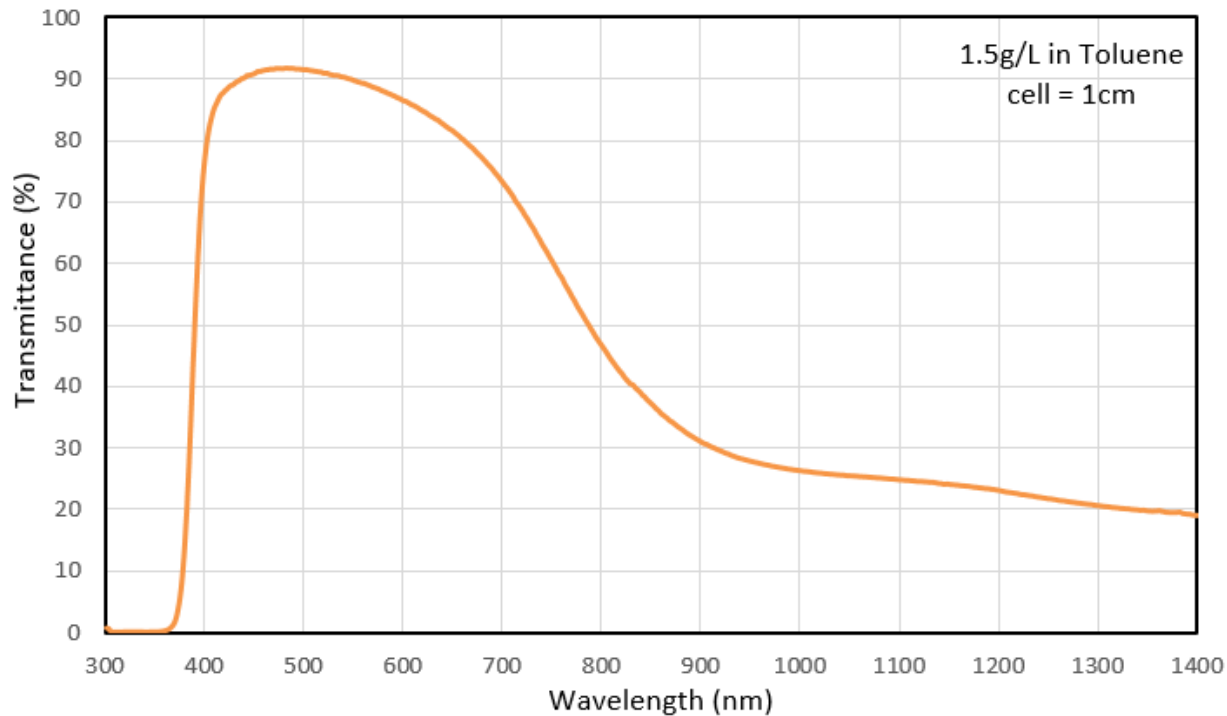
**Specialty Chemicals**

特化事業處

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# IR Cut Materials — Eversorb® ST20014B

ST20014B	
Active content	UV-IR Cut (10% solids)
Feature	PMMA carrier for solvent-borne thermal type acrylic system
	1. Flashpoint > 100°C, non-flammable liquid 2. Great IR cut-off with light color



Specialty Chemicals

特化事業處 11



# UV-IR Cut Materials — Eversorb® ST20014B

## Test Condition

**Resin** : 2K clear PU coating

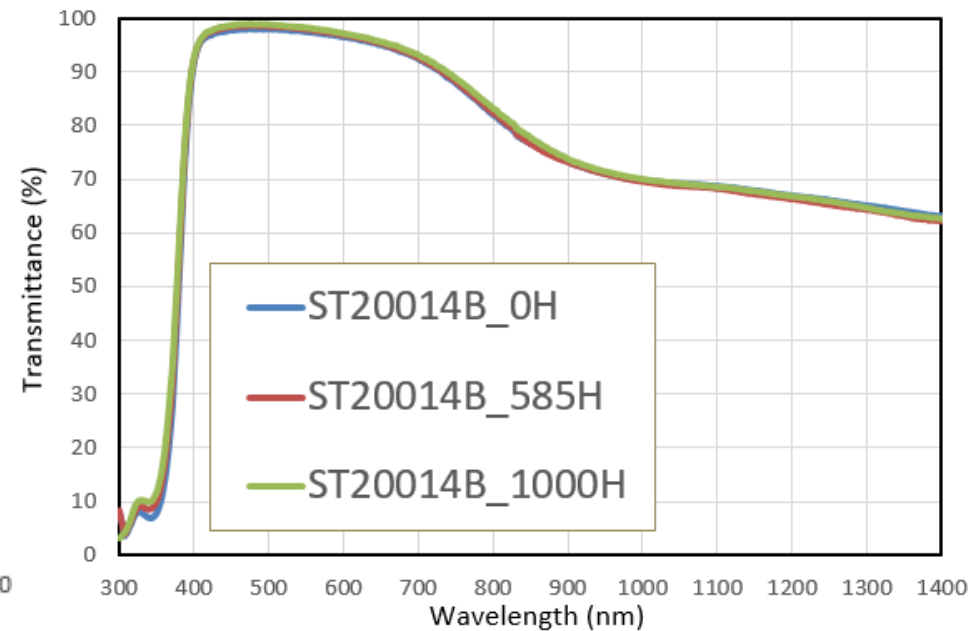
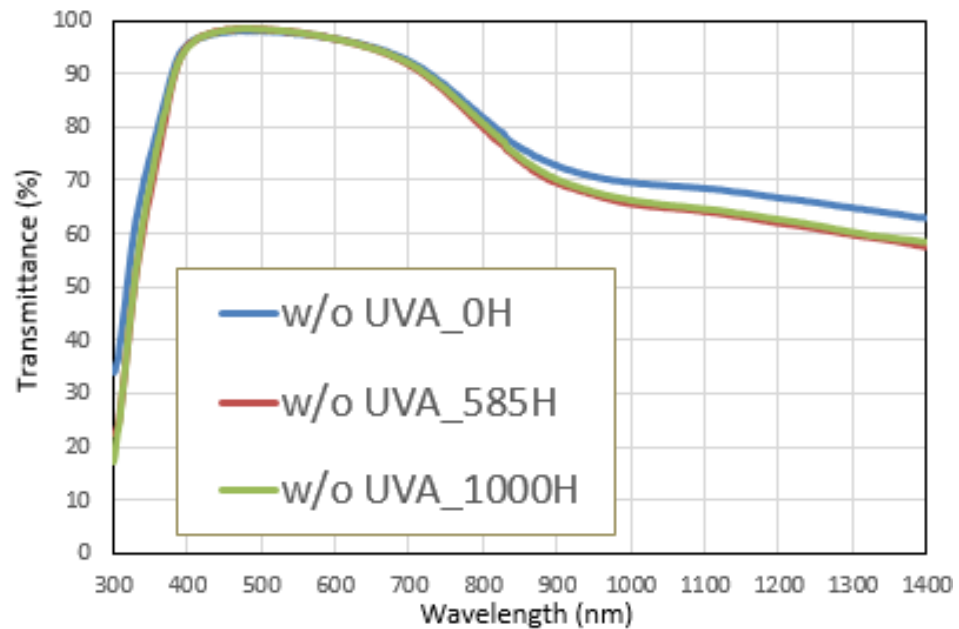
**Substrate** : Glass

**Test Method** : ASTM G155-1 (Xenon)

**Test Time** : 1,000hrs

**Thickness** : 25µm

**Dosage** : 10% Eversorb® B (based on total formulation)



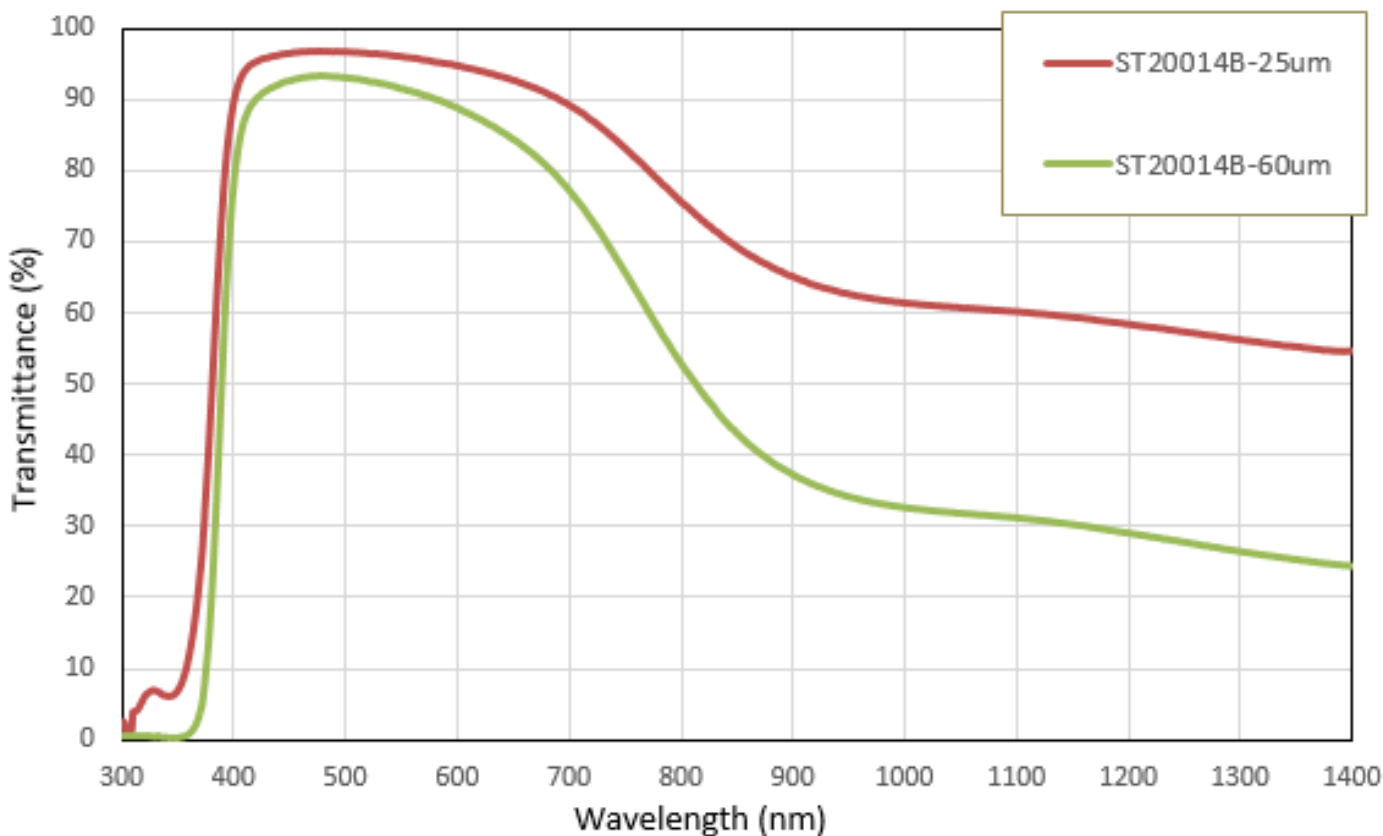
Specialty Chemicals

特化事業處 12

# UV-IR Cut Materials — Eversorb<sup>®</sup> ST20014B

PU Resin : solvent : ST20014B = 75 : 25 : 20 (16.7% based on total formulation)  
 Thickness = 25 μm , 60 μm

2K PU (UV-IR Cut)  
 glass



	400-780nm average Tran. (%)	780-1400nm average Cut-off (%)	Sum
B-25μm	92	39	131
B-60μm	84	67	151

Specialty Chemicals

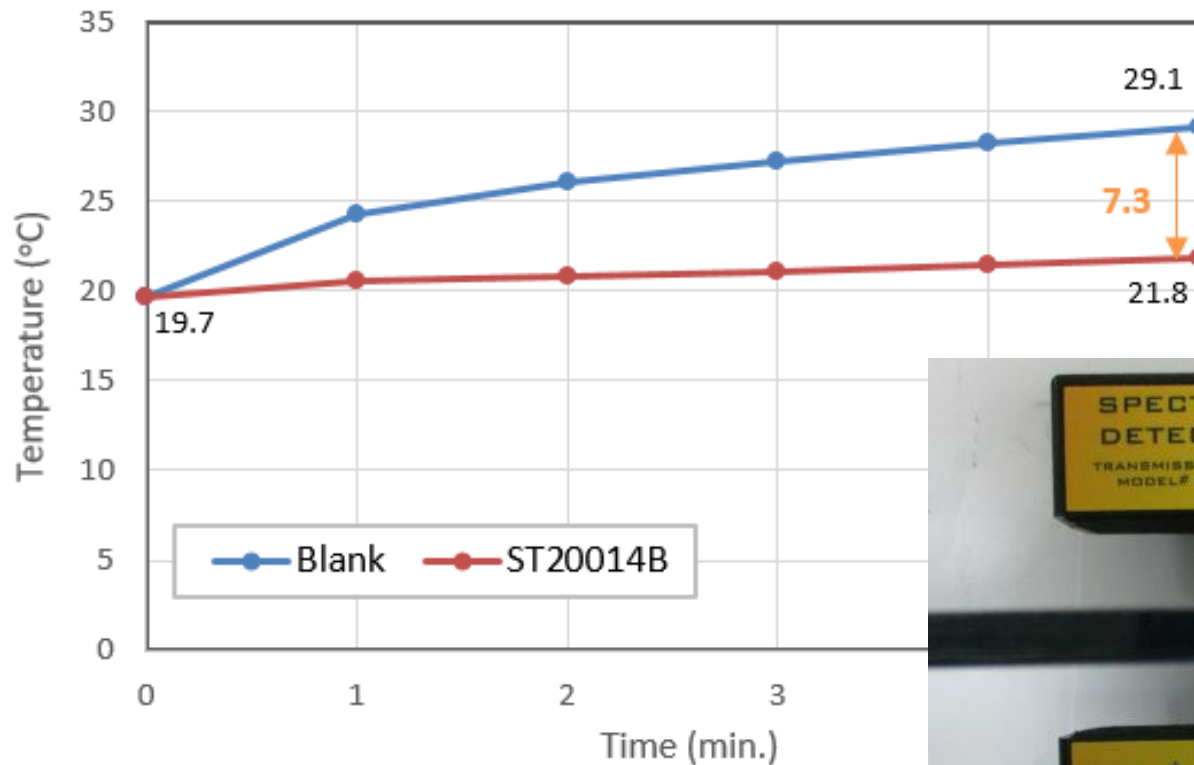
特化事業處 13

# UV-IR Cut Materials — Eversorb® ST20014B

PU Resin : solvent : ST20014C = 75 : 25 : 10 (16.7% based on total formulation)

Thickness = 60 μm

2K PU (UV-IR Cut)  
glass



Specialty Chemicals

特化事業處 14

# Novel Waterborne UV-IR Cut -ST20022

**Specialty Chemicals**

特化事業處

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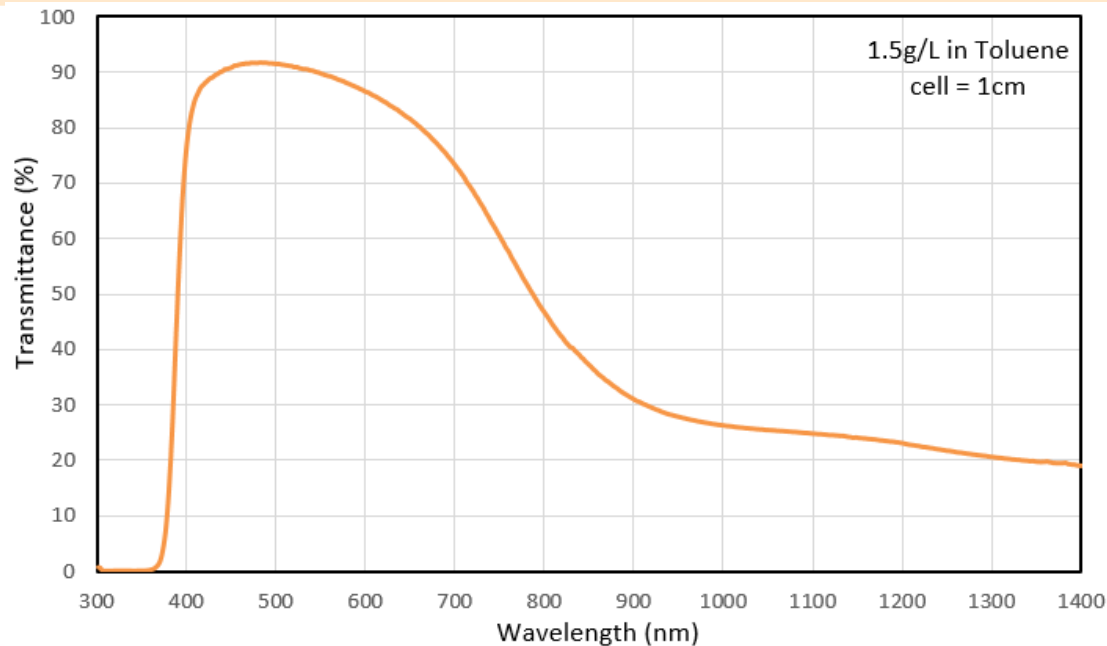
# Novel Waterborne UV-IR Cut -ST20022

ST20022(WB)

UV-IR Cut (20% solids)

**Water carrier** for waterborne thermal  
type coating

1. Flashpoint > 100°C , non-flammable liquid
2. Great infrared blocked with light color



Specialty Chemicals

特化事業處 16

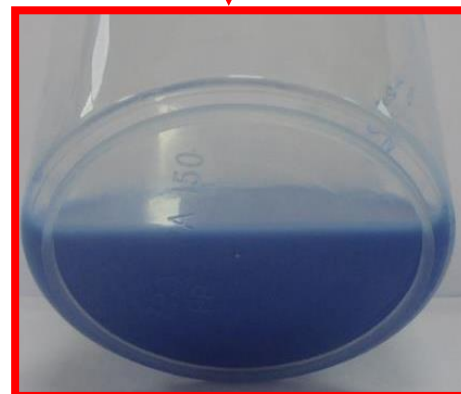
# Waterborne UV-IR Cut **ST20022**- Dispersed Test in Water System

[5g (**ST20022**)/100g - DI Water]



**ST20022**

↓  
**Stirring**



**OK**

↓  
**filter**



**OK**

**Liquid *ST20022* is easy to disperse in water System**

**Specialty Chemicals**

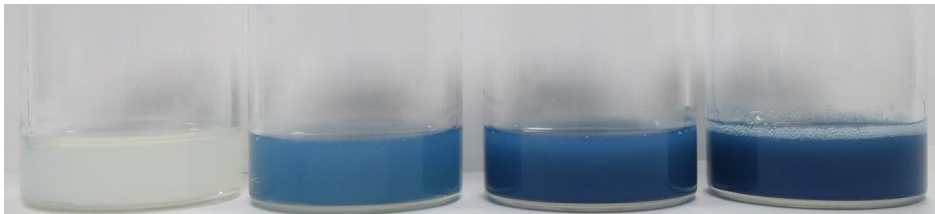
特化事業處

# Waterborne UV-IR Cut **ST20022**- Dispersed Test in Waterborne Resin System

[5g (**ST20022**)/100g - PU Waterborne Resin]



**ST20022**



**Resin**

+  
**1%ST**

+  
**3%ST**

+  
**5%ST**

**OK**

↓  
**Stirring**



**OK**

↓  
**filter**



**OK**



**OK**

**Coated on Glass**

**Liquid *ST20022* is easy to disperse in waterborne Resin System**

**Specialty Chemicals**

特化事業處

# Enhanced UV-IR Cut Retention of PU Waterborne Clear Coating on Glass

## Test Condition

Resin : WB PU coating

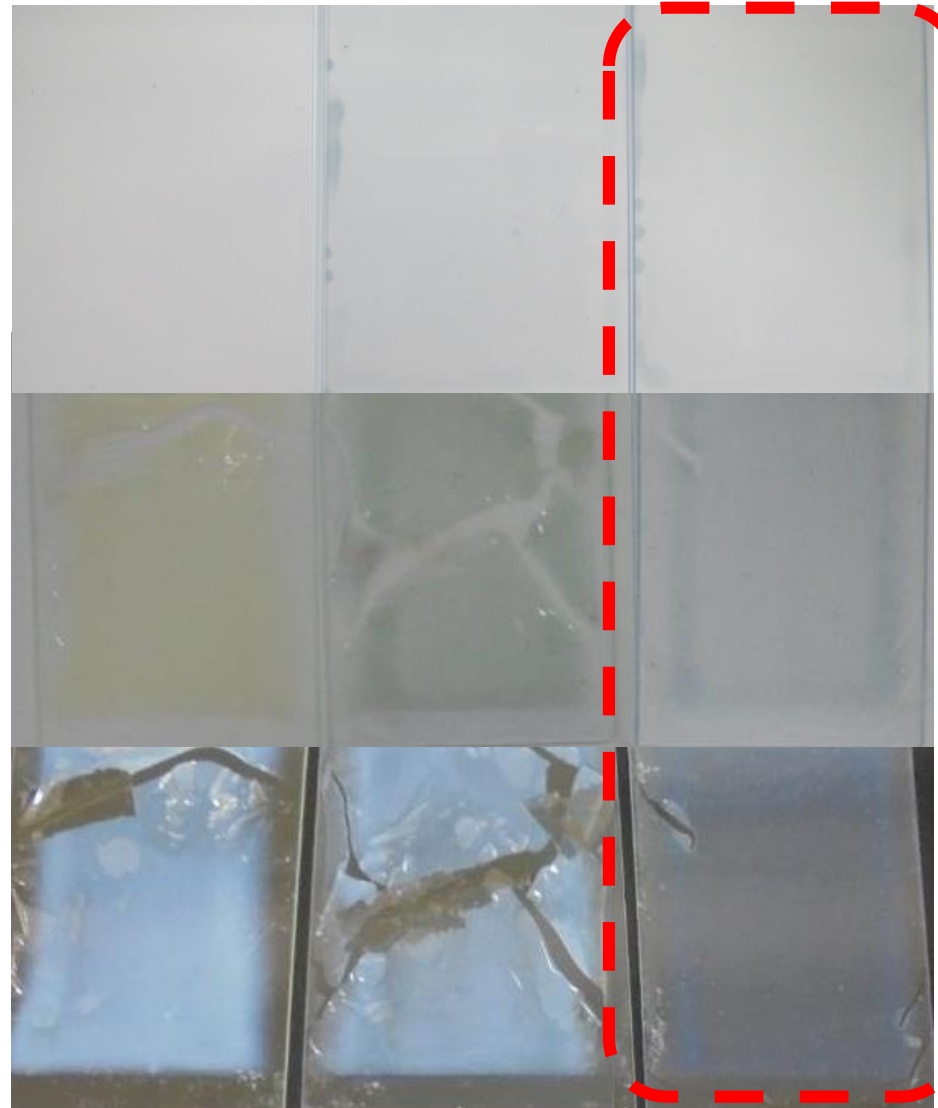
Substrate : Glass

Test Method : ASTM G155-1 (Xenon)

Test Time : 1,000hrs

Thickness : 15 $\mu$ m

Dosage : 5% ST20022



WB PU (UV-IR Cut)

glass

0hrs

1000hrs

1000hrs

Blank

Only IR

5% ST20022

Specialty Chemicals

特化事業處

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# Enhanced UV-IR Cut Retention of PU Waterborne Clear Coating on Glass

## Test Condition

Resin : WB PU coating

Substrate : Glass

Test Method : ASTM G155-1 (Xenon)

Test Time : 1,000hrs

Thickness : 15 $\mu$ m

Dosage : 5% ST20022

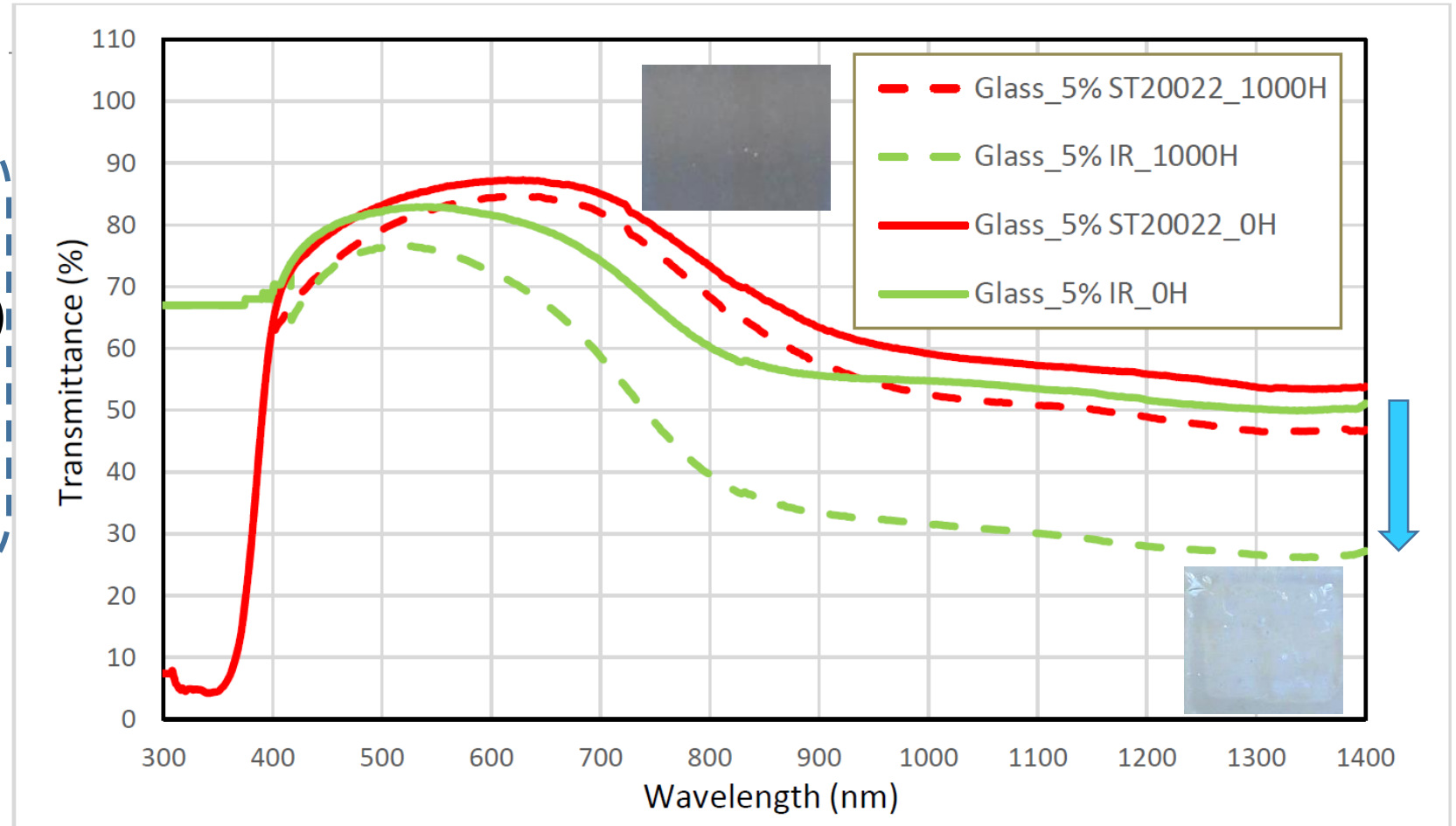


Only IR 0hrs



5% ST20022 0 hrs

Photo of Coated on Glass



Only IR 1000 hrs (color change)

Specialty Chemicals

特化事業處 20

# Enhanced UV-IR Cut Retention of PU Waterborne Clear Coating on PC

## Test Condition

Resin : WB PU coating

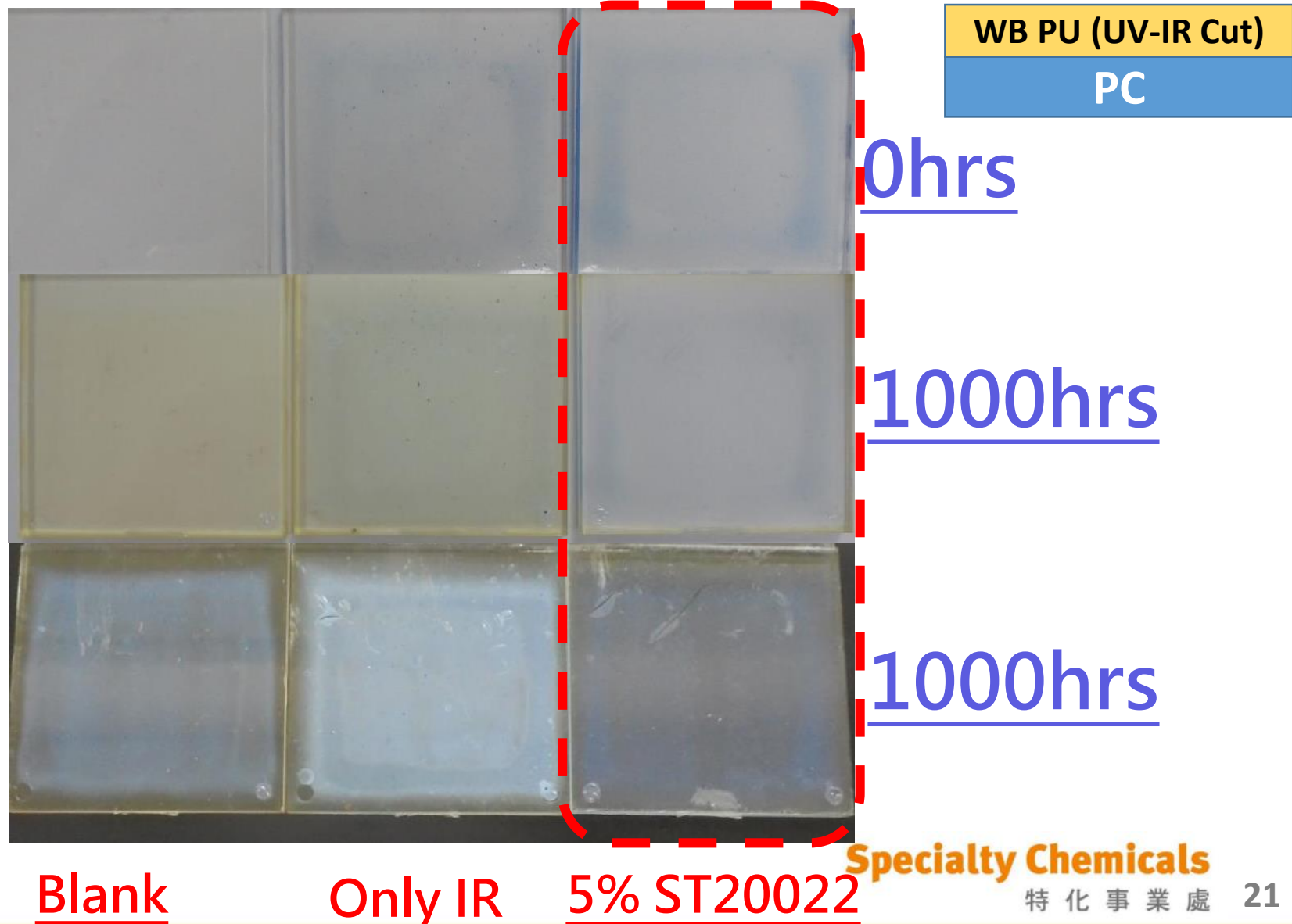
Substrate : PC

Test Method : ASTM G154-1 (340nm)

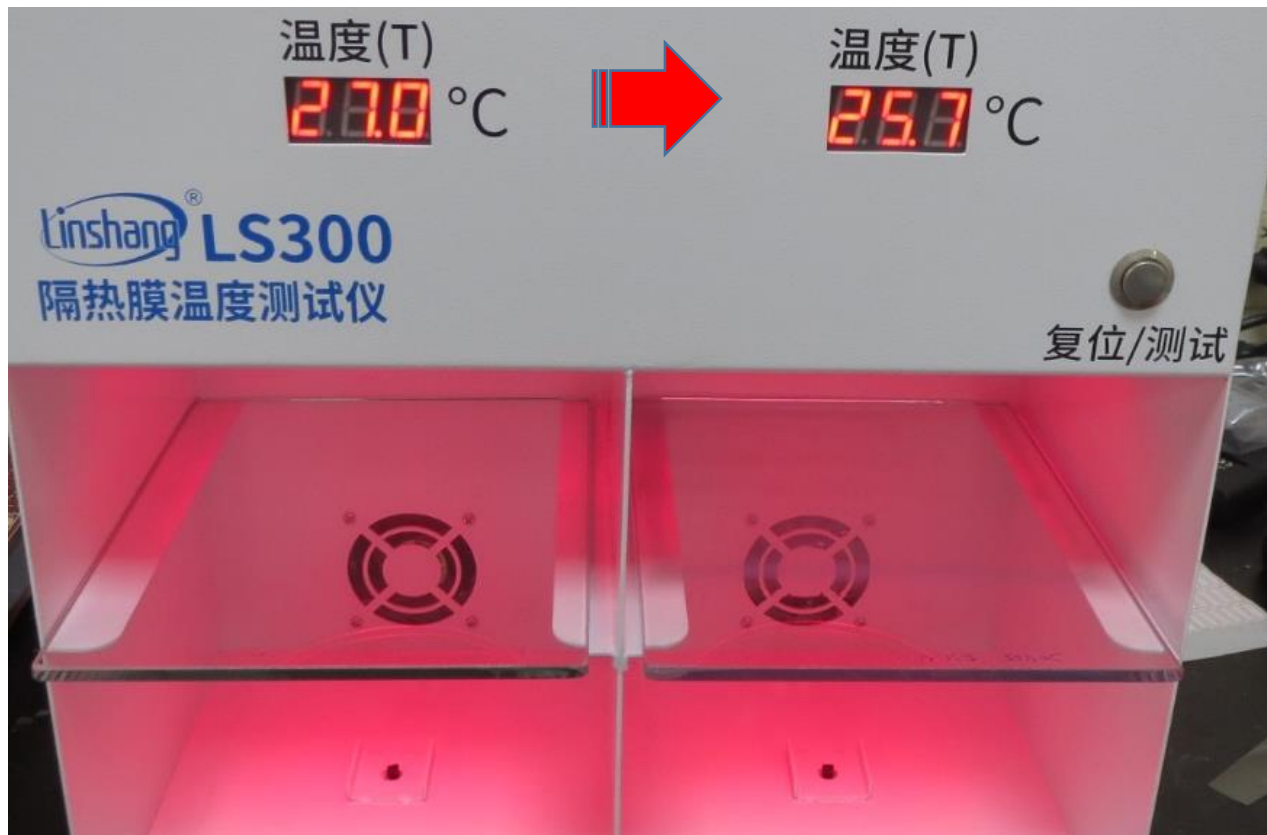
Test Time : 1,000hrs

Thickness : 15 $\mu$ m

Dosage : 5% ST20022



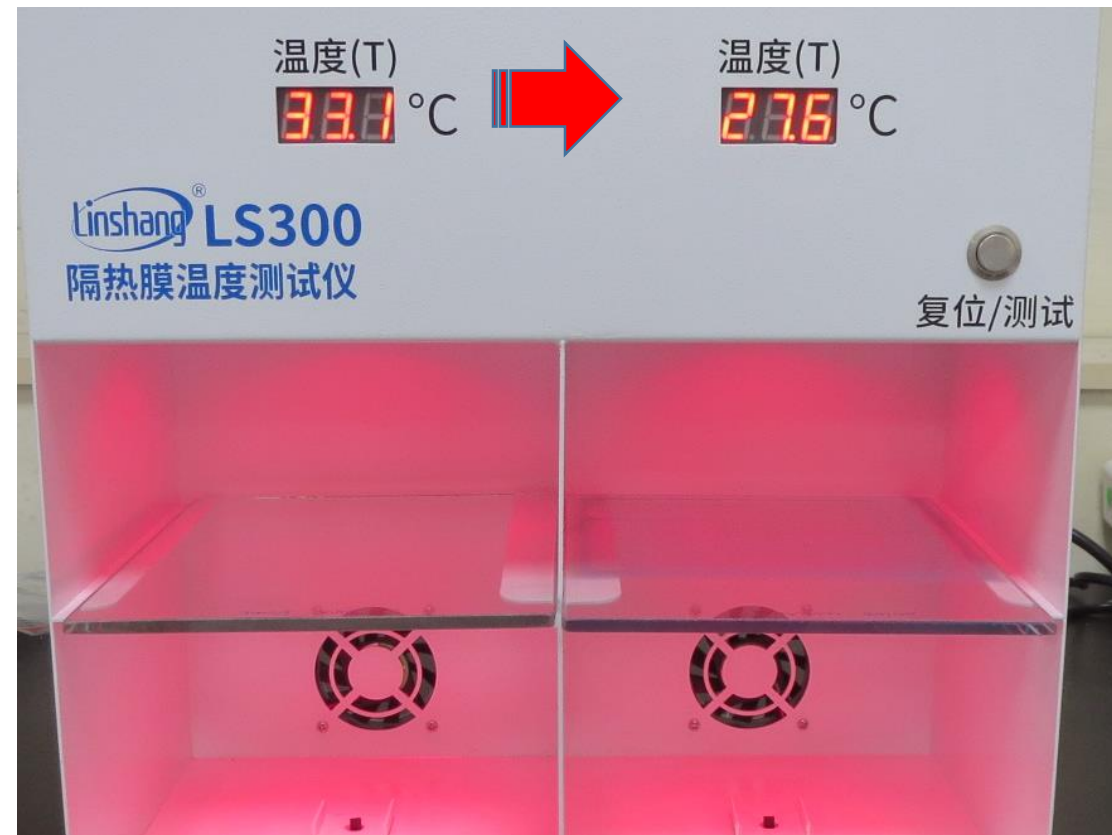
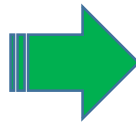
# Waterborne UV-IR Cut Tester 1 —ST20022



Blank

5% ST20022 in WB Resin  
Coated on Glass

**1 minute**



Blank

5% ST20022 in WB Resin  
Coated on Glass

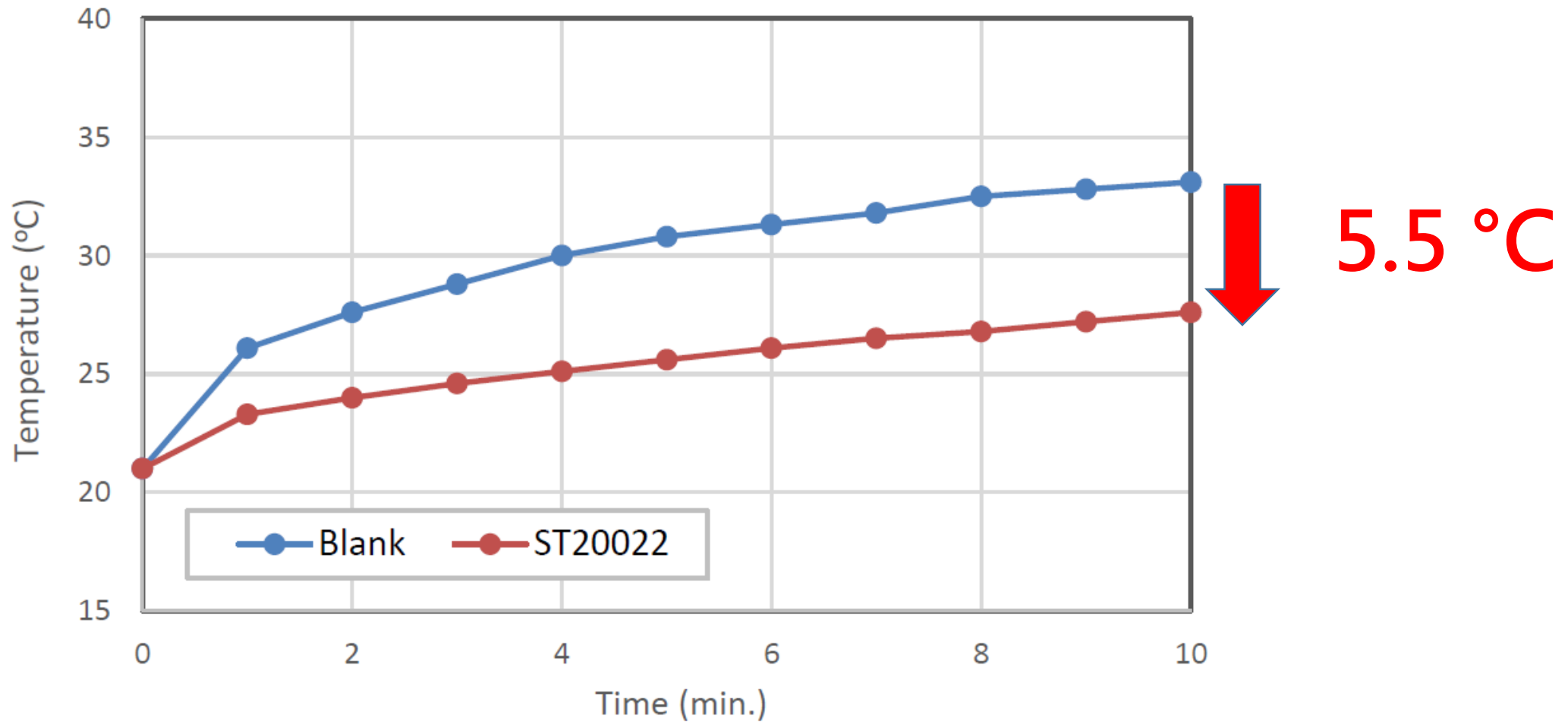
**10 minutes**

**Specialty Chemicals**

特化事業處 22

# Waterborne UV-IR Cut Test for 10 minutes

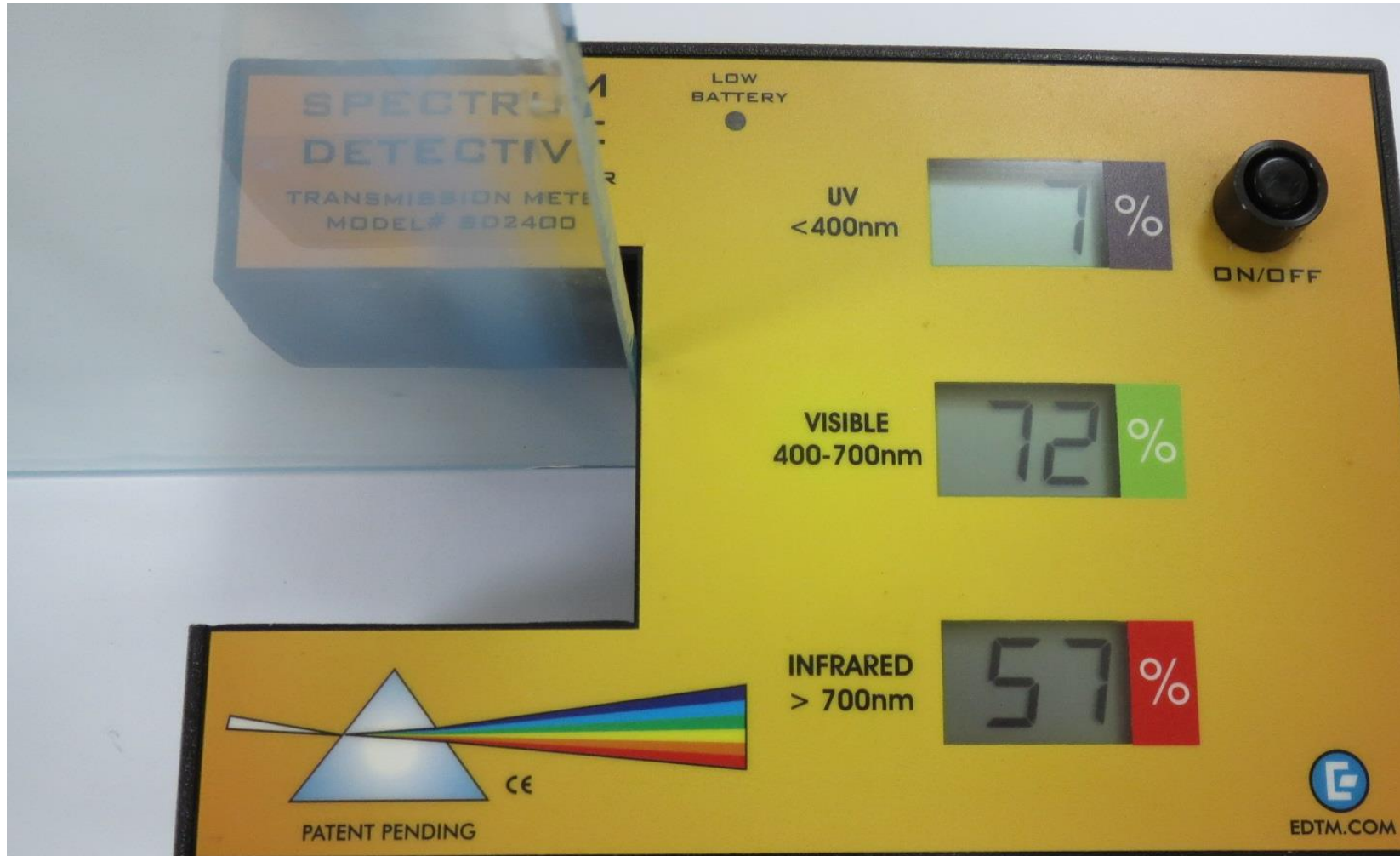
## —ST20022



Specialty Chemicals

特化事業處 23

# Waterborne UV-IR Cut Tester 2 —ST20022



5% ST20022 in WB Resin Coated on Gloss

Specialty Chemicals

特化事業處 24

# Waterborne UV-IR Cut Tester 3 —ST20022



Glass

5879 W/m<sup>2</sup>

(100%)



5% ST20022

3380 W/m<sup>2</sup> (irradiance Energy)

(57.5%)

**Specialty Chemicals**

特化事業處 25